## For receiving Office use only PCT International Application No. REQUEST International Filing Date The undersigned requests that the present international application be processed according to the Patent Cooperation Treaty. Name of receiving Office and "PCT International Application" Applicant's or agent's file reference (if desired) (12 characters maximum) 46978.WO01 Box No. I TITLE OF INVENTION **Botulinum Toxin Treatment APPLICANT** Box No. II This person is also inventor Name and address: (Family name followed by given name; for a legal entity, full official designation. The address must include postal code and name of country. The country of the address indicated in this Box is the applicant's State (that is, country) of residence if no State of residence is indicated below.) Telephone No. Facsimile No. Societe de Conseils de Recherches et d'Applications Scientifiques (S.C.R.A.S) Teleprinter No. 42, rue du Docteur Blanche 75016 Paris Applicant's registration No. with the Office **FRANCE** State (that is, country) of nationality: State (that is, country) of residence: FRANCE FRANCE This person is applicant all designated States all designated States except the United States of America the United States the States indicated in the Supplemental Box for the purposes of: of America only FURTHER APPLICANT(S) AND/OR (FURTHER) INVENTOR(S) Name and address: (Family name followed by given name; for a legal entity, full official designation. The address must include postal code and name of country. The country of the address indicated in this Box is the applicant's State (that is, country) of residence if no State of residence is indicated below.) This person is: applicant only DOTT, Chris applicant and inventor c/o Ipsen Limited inventor only (If this check-box is marked, do not fill in below.) 190 Bath Road Slough, Berkshire, SL1 3XE Applicant's registration No. with the Office United Kingdom State (that is, country) of nationality: State (that is, country) of residence: United Kingdom **United Kingdom** This person is applicant all designated all designated States except the United States of America the United States of America only the States indicated in the Supplemental Box for the purposes of: States Further applicants and/or (further) inventors are indicated on a continuation sheet. AGENT OR COMMON REPRESENTATIVE; OR ADDRESS FOR CORRESPONDENCE Box No. IV The person identified below is hereby/has been appointed to act on behalf of the applicant(s) before the competent International Authorities as: agent common representative Name and address: (Family name followed by given name; for a legal entity, full official designation. The address must include postal code and name of country.) Telephone No. +44 1223 360350 **DAVIES Jonathan Mark** Facsimile No. Reddie & Grose +44 1223 360280 16 Theobalds Road Teleprinter No. LONDON, WC1X 8PL

Address for correspondence: Mark this check-box where no agent or common representative is/has been appointed and the space above is used instead to indicate a special address to which correspondence should be sent.

**United Kingdom** 

Agent's registration No. with the Office

Continuation of Box No. III FURTHER APPLICANT(S) A				
If none of the following sub-boxes is used, this sheet should not be included in the request.				
Name and address: (Family name followed by given name; for a legal enti The address must include postal code and name of country. The country of th Box is the applicant's State (that is, country) of residence if no State of residence BATCHELOR, John	This person is:  applicant only			
c/o Ipsen Limited		applicant and inventor		
190 Bath Road		inventor only (If this check-box is marked, do not fill in below.)		
Slough, Berkshire, SL1 3XE	-	is marked, at not fit in below.		
United Kingdom		Applicant's registration No. with the Office		
State (that is, country) of nationality: United Kingdom	State (that is, country) United Kingdo			
This person is applicant for the purposes of:  all designated the United States all designated the United States	States except ates of America	the United States of America only the States indicated in the Supplemental Box		
Name and address: (Family name followed by given name; for a legal entity, full official designation.  The address must include postal code and name of country. The country of the address indicated in this Box is the applicant's State (that is, country) of residence if no State of residence is indicated below.)  BERNARD D'ARBIGNY, Pierre  25 rue Victor Hugo				
F-92400 Courbevoie		inventor only (If this check-box is marked, do not fill in below.)		
FRANCE	,	is marked, do not fill in below.)		
	<u>-</u>	Applicant's registration No. with the Office		
State (that is, country) of nationality: FRANCE	State (that is, country) FRANCE	of residence:		
This person is applicant for the purposes of:  all designated the United States all designated the United States		the United States indicated in the States indicated in the Supplemental Box		
Name and address: (Family name followed by given name; for a legal entity. The address must include postal code and name of country. The country of the Box is the applicant's State (that is, country) of residence if no State of residence CHERIF-CHEIKH, Roland C/Paseo Farigola 12 Castelldefels E-08860 Barcelona SPAIN	e address indicated in this e is indicated below.)	This person is:  applicant only  applicant and inventor inventor only (If this check-box is marked, do not fill in below.)  Applicant's registration No. with the Office		
State (that is, country) of nationality: FRANCE	State (that is, country) SPAIN	of residence:		
This person is applicant all designated for the purposes of:		he United States the States indicated in the Supplemental Box		
Name and address: (Family name followed by given name; for a legal entity The address must include postal code and name of country. The country of the Box is the applicant's State (that is, country) of residence if no State of residence	address indicated in this	This person is:  applicant only applicant and inventor		
		inventor only (If this check-box is marked, do not fill in below.)		
•				
· 		Applicant's registration No. with the Office		
State (that is, country) of nationality:	State (that is, country) o	f residence:		
This person is applicant all designated states all designated the United States		e United States The States indicated in the Supplemental Box		
Further applicants and/or (further) inventors are indicated on another continuation sheet.				

Sheet No. ...3...

Box No. V DESIGNATIONS				
The filing of this request con filing date, for the grant of e	The filing of this request constitutes under Rule 4.9(a), the designation of all Contracting States bound by the PCT on the international filing date, for the grant of every kind of protection available and, where applicable, for the grant of both regional and national patents.			
However,				
DE Germany is not de	esignated for any kind of nation	onal protection	٠	
KR Republic of Korea	is not designated for any kir	nd of national protection		
RU Russian Federatio	n is not designated for any ki	ind of national protection		
the national law, of an earlie	be used to exclude (irrevocable or national application from w in these and certain other St	hich priority is claimed. S	ned in order to avoid the vee the Notes to Box No. V	ceasing of the effect, under as to the consequences of
Box No. VI PRIORITY	CLAIM			
The priority of the following	earlier application(s) is hereb	y claimed:		
Filing date	Number of earlier application	Where earlier application is:		
of earlier application (day/month/year)	or carner application	national application: country or Member of WTO	regional application:* regional Office	international application: receiving Office
item (1) 04/12/03 04 December 2003	0328060.9	United Kingdom		
item (2)				
item (3)				
Further priority claims	are indicated in the Suppleme	ntal Box.		
The receiving Office is requested to prepare and transmit to the International Bureau a certified copy of the earlier application(s) (only if the earlier application was filed with the Office which for the purposes of this international application is the receiving Office) identified above as:				
all items item (1) item (2) item (3) other, see Supplemental Box				
* Where the earlier application is an ARIPO application, indicate at least one country party to the Paris Convention for the Protection of Industrial Property or one Member of the World Trade Organization for which that earlier application was filed (Rule 4.10(b)(ii)):				
			• • • • • • • • • • • • • • • • • • • •	
Box No. VII INTERNAT	TIONAL SEARCHING AUT	THORITY		
Choice of International Seinternational search, indicate	arching Authority (ISA) (if t the Authority chosen; the two	wo or more International S -letter code may be used):	learching Authorities are	competent to carry out the
ISA / .EP			• • • • • • • • • • • • • • • • • • • •	
Request to use results of earlier search; reference to that search (if an earlier search has been carried out by or requested from the International Searching Authority):				
Date (day/month/year)	Numb	er Coun	try (or regional Office)	
Box No. VIII DECLARATIONS				
The following declarations are contained in Boxes Nos. VIII (i) to (v) (mark the applicable  Check-boxes below and indicate in the right column the number of each type of declaration):  Number of declarations				
Box No. VIII (i) Declaration as to the identity of the inventor :				
Box No. VIII (ii)  Declaration as to the applicant's entitlement, as at the international filing date, to apply for and be granted a patent :				
Box No. VIII (iii)  Declaration as to the applicant's entitlement, as at the international filing date, to claim the priority of the earlier application:				
Box No. VIII (iv)  Declaration of inventorship (only for the purposes of the designation of the United States of America):				
Box No. VIII (v) Declaration as to non-prejudicial disclosures or exceptions to lack of novelty:				

Sheet	NI.		4	

Box No. IX CHECK LIST; LANGUAGE OF FILING				
This international application contains:  (a) in paper form, the following number of sheets:	This international application is accompanied by the following item(s) (mark the applicable check-boxes below and indicate in right column the number of each item):	Number of items		
request (including	1. X fee calculation sheet	: 1		
declaration sheets) : 4 description (excluding	2. original separate power of attorney	:		
sequence listing and/or	3. original general power of attorney	:		
tables related thereto) : 12	4. copy of general power of attorney; reference number, if any:	•		
claims : 2 abstract : 1	5. statement explaining lack of signature	:		
drawings : 0	6. priority document(s) identified in Box No. VI as			
Sub-total number of sheets: 19	item(s):	····· :		
sequence listing :	(language):	:		
tables related thereto :  (for both, actual number of	8. separate indications concerning deposited microorganism or other biological material	n.		
sheets if filed in paper form, whether or not also filed in computer readable form;	9. sequence listing in computer readable form (indicate type and number of carriers)			
see (c) below)	<ul> <li>(i) copy submitted for the purposes of international search Rule 13ter only (and not as part of the international ap</li> </ul>	n under plication) :		
Total number of sheets : 19	(ii) \(\sum \) (only where check-box (b)(i) or (c)(i) is marked in left col	umn)		
(b) only in computer readable form (Section 801(a)(i))	additional copies including, where applicable, the coppurposes of international search under Rule 13 <i>ter</i>	:		
(i) sequence listing (ii) tables related thereto	<ul> <li>(iii) together with relevant statement as to the identity of the copies with the sequence listing mentioned in left colu</li> </ul>	e copy or mn :		
(c) also in computer readable form (Section 801(a)(ii))	10.  tables in computer readable form related to sequence listing (indicate type and number of carriers)	ıg		
(i) sequence listing (ii) tables related thereto	<ul> <li>(i) ☐ copy submitted for the purposes of international search under Section 802(b-quater) only (and not as part of the international application)</li> </ul>			
Type and number of carriers (diskette, CD-ROM, CD-R or other) on which are contained the (ii) (only where check-box (b)(ii) or (c)(ii) is marked in left column) additional copies including, where applicable, the copy for the purposes of international search under Section 802(b-quater)				
sequence listing:				
tables related thereto:				
(additional copies to be indicated under items 9(ii) and/or 10(ii), in right column)				
Figure of the drawings which should accompany the abstract:  Language of filing of the international application:  ENGLISH				
Box No. X SIGNATURE OF APPLICANT Next to each signature, indicate the name of the person sign	C, AGENT OR COMMON REPRESENTATIVE ting and the capacity in which the person signs (if such capacity is not obvious from	n reading the request)		
DAVIES, Jonathan Mark Authorised Representative				
For receiving Office use only				
1. Date of actual receipt of the purported international application:  2. Drawings				
3. Corrected date of actual receipt due to later but timely received papers or drawings completing the purported international application:				
4. Date of timely receipt of the required corrections under PCT Article 11(2):				
5. International Searching Authority (if two or more are competent): ISA /  6. Transmittal of search copy delayed until search fee is paid				
	For International Bureau use only			
Date of receipt of the record copy by the International Bureau:				